

HICO 3 PHASE INDUCTION MOTOR	PERFORMANCE DATASHEET	ISSUED	01/15/2026
		MODEL	25HP 4P

NAMEPLATE INFORMATION										
OUTPUT		RPM	VOLTS	Hz	FRAME SIZE	ENCLOSURE TYPE	S.F.	INS. CALSS	RATING	AMB. TEMP.
HP	KW									
25	18.5	1780	230/460	60	284T	TEFC	1.25	F	CONT.	40°C
TEMP. RISE	NEMA DESIGN	KVA CODE	Class/Division Hazardous Location							
B	B	G	Class I, Division 2, Group B, C & D							

TYPICAL PERFORMANCE DATA						
EFFICIENCY (%)				POWER FACTOR (%)		
FULL LOAD		3/4 LOAD	1/2 LOAD	FULL LOAD	3/4 LOAD	1/2 LOAD
MIN.	NOM.					
92.4	93.6	93.7	93	81.4	76.8	66.5

CURRENT					
FULL LOAD AMPS	3/4 LOAD AMPS	1/2 LOAD AMPS	NO LOAD AMPS	STARTING CURRENT AMPS	STARTING CURRENT % FLC
61.4/30.7	48.8/24.4	37.8/18.9	27.6/13.8	386.8/193.4	630

* Usable at 208V: 66.2 AMPS (FULL LOAD)

* Usable at 25HP 50Hz 380V 36.6A 1470R.P.M. S.F. 1.0 EFF. 92.3% (IE2)

TORQUE				ALLOWABLE STARTS PER HOUR	
FULL LOAD (lb-ft)	LOCKED ROTOR % FLT	BREAK DOWN % FLT	PULL UP % FLT	COLD	HOT
73.8	190	237	165	2	1

MECHANICAL DATA					
INERTIA			SOUND PRESSURE LEVEL @ 3 ft (dB(A))	PROTECTION GRADE	WEIGHT (Lbs)
ROTOR WR ² (lb-ft ²)	NEMA LOAD WK ² (lb-ft ²)	MAX ALLOWABLE WK ² (lb-ft ²)			
5.357	122	271	70	55	405

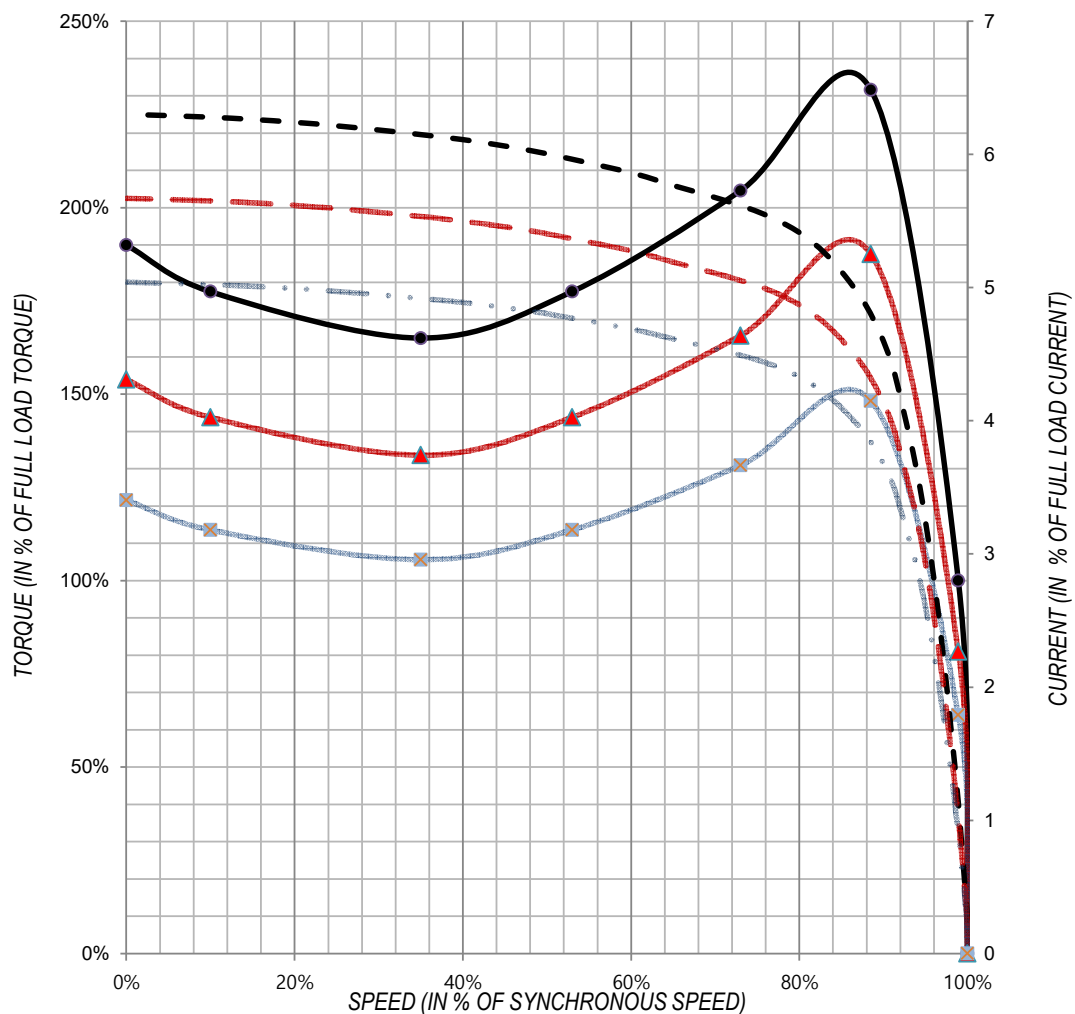
BEARING		GREASE	MOUNTING	
DE	ODE		TYPE OF CONSTRUCTION	TERMINAL BOX DESIGN
6312ZZ	6310ZZ	N/A	RIGID MOUNTING	NEMA

INVERTER DUTY DATA					
TYPE	HZ	HP	RPM	TORQUE(LB-FT)	NOTE
VARIABLE TORQUE	3~60	0.0031~25	90~1800	0.185~73.8	WITH TEMP. RISE CLASS F & S.F. 1.0
CONSTANT TORQUE	6~60	2.5~25	180~1800	73.8	
CONSTANT HP	60~90	25	1800~2700	73.8~49.2	

DRAWING NO.	ES1AS180410	REVISION	2.1
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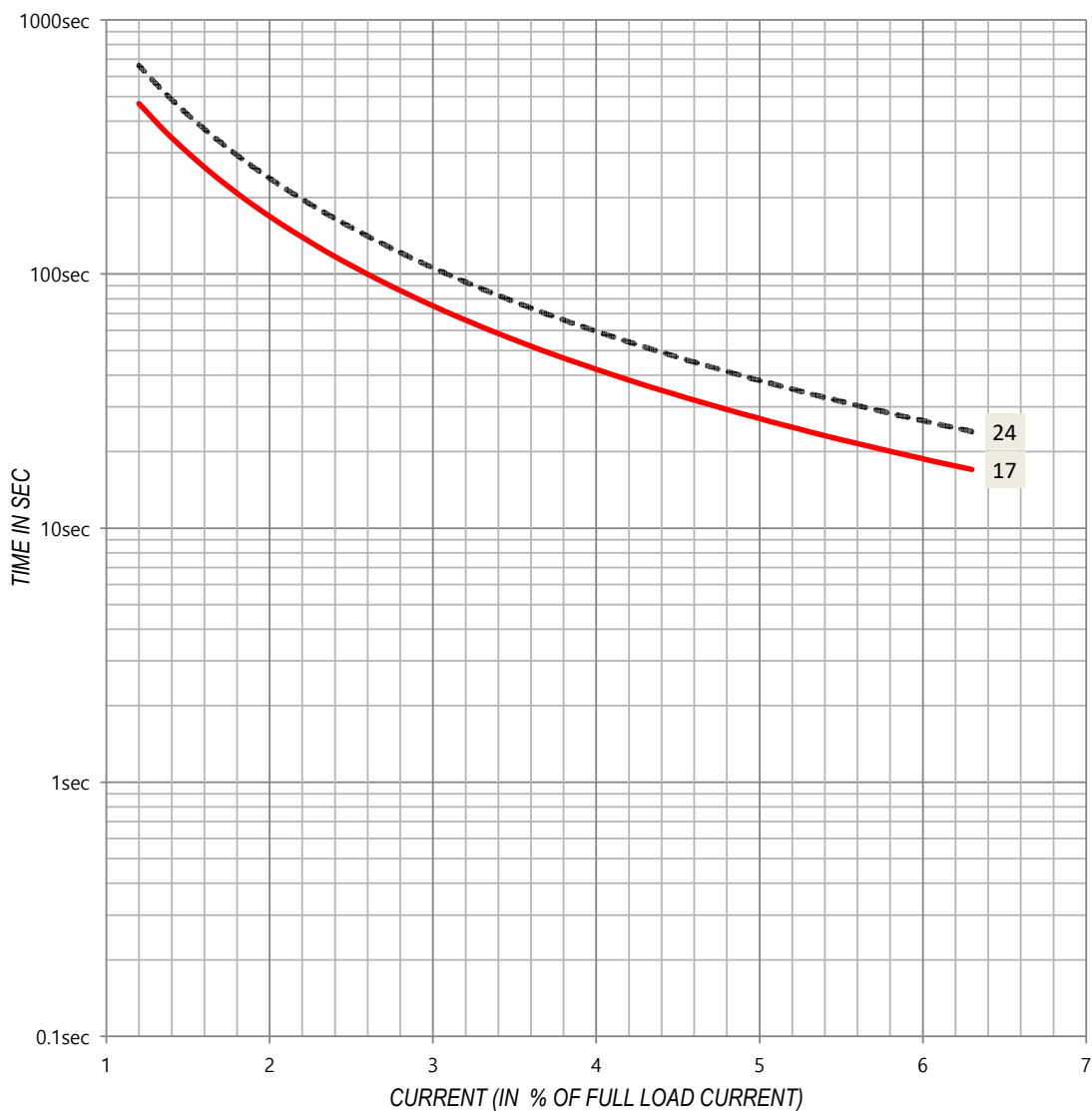
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HICO 3 PHASE INDUCTION MOTOR	SPEED - TORQUE & CURRENT CURVE			Curve No.	
				1ST	
OUTPUT	25	HP	POLES	4	P
VOLTAGE	230/460	V	FREQUENCY	60	Hz
FULL LOAD TORQUE	73.8	lb-ft	FULL LOAD CURRENT	61.4/30.7	A
LOCKED ROTOR TORQUE	190	%	LOCKED-ROTOR CURRENT	630	%
BREAKDOWN TORQUE	237	%	SPEED (at FULL LOAD)	1780	RPM
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	5.357	lb-ft ²



NOTE		A : SPEED-TORQUE CURVE AT	100% RATED VOLTAGE
		B : SPEED-TORQUE CURVE AT	90% RATED VOLTAGE
		C : SPEED-TORQUE CURVE AT	80% RATED VOLTAGE
		D : SPEED-CURRENT CURVE AT	100% RATED VOLTAGE
		E : SPEED-CURRENT CURVE AT	90% RATED VOLTAGE
		F : SPEED-CURRENT CURVE AT	80% RATED VOLTAGE

HICO 3 PHASE INDUCTION MOTOR			THERMAL LIMIT & TIME - CURRENT CURVE		Curve No.
					1TL
OUTPUT	25	HP	POLES	4	P
VOLTAGE	230/460	V	FREQUENCY	60	Hz
FULL LOAD TORQUE	73.8	lb-ft	FULL LOAD CURRENT	61.4/30.7	A
LOCKED ROTOR TORQUE	190	%	LOCKED-ROTOR CURRENT	630	%
BREAKDOWN TORQUE	237	%	SPEED (at FULL LOAD)	1780	RPM
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	5.357	lb-ft ²

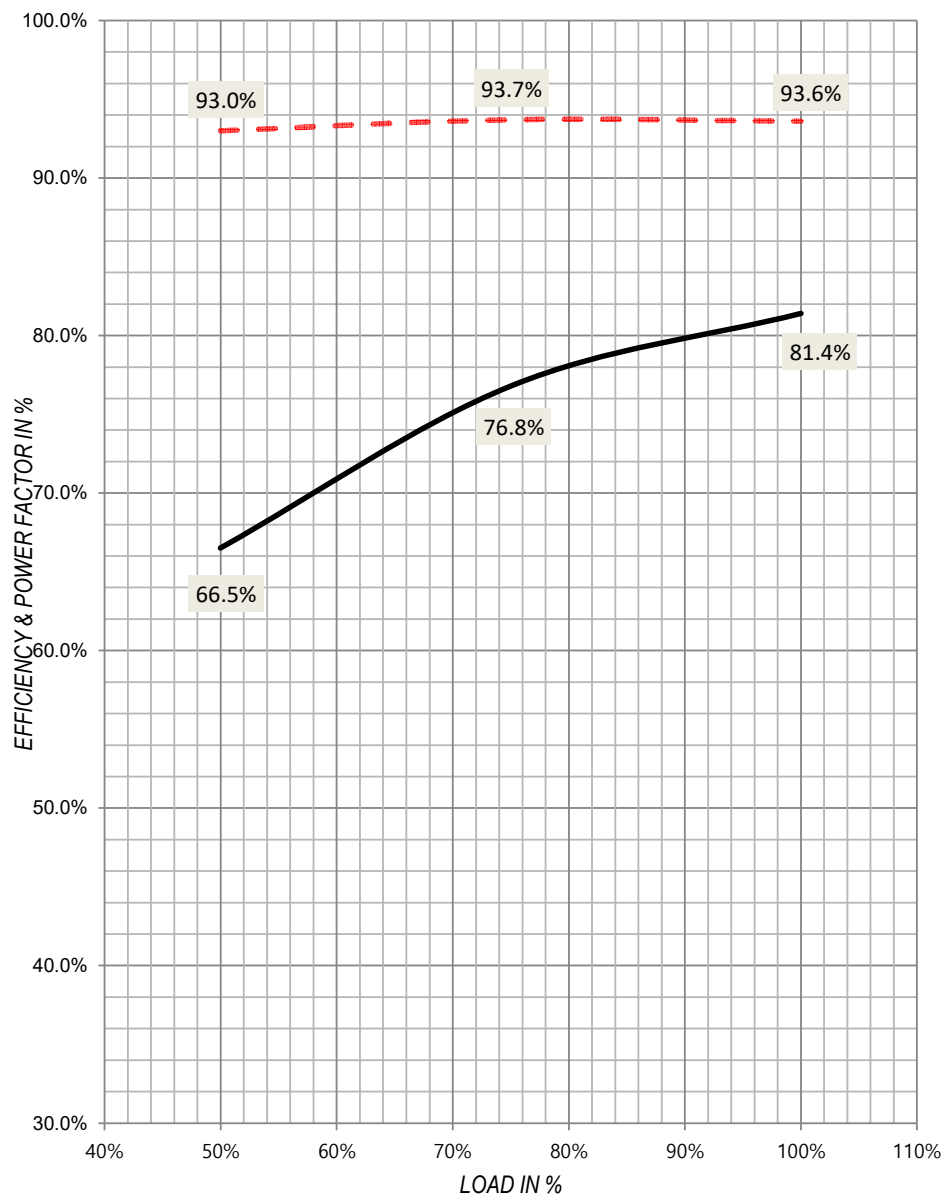


NOTE

- A : THERMAL LIMIT CURVE AT HOT CONDITION
- - - B : THERMAL LIMIT CURVE AT COLD CONDITION
- · — C : ※TIME-CURRENT CURVES(C,D,E) NEED BELOW DATA TO BE DRAWN
- · - D : * LOAD GD2 AT MOTOR SHAFT
- · - E : * SPEED-TORQUE CURVE OF LOAD

HICO 3 PHASE INDUCTION MOTOR	LOAD - POWER FACTOR & EFFICIENCY CURVE				Curve No.
					1PE

OUTPUT	25	HP	POLES	4	P
VOLTAGE	230/460	V	FREQUENCY	60	Hz
FULL LOAD TORQUE	73.8	lb-ft	FULL LOAD CURRENT	61.4/30.7	A
LOCKED ROTOR TORQUE	190	%	LOCKED-ROTOR CURRENT	630	%
BREAKDOWN TORQUE	237	%	SPEED (at FULL LOAD)	1780	RPM
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	5.357	lb-ft ²



NOTE

- A : LOAD - POWER FACTOR CURVE
- - - B : LOAD - EFFICIENCY CURVE

HICO

3 PHASE INDUCTION MOTOR

CONNECTION DIAGRAM

ISSUED

12/01/2024

DOUBLE VOLTAGE DELTA CONNECTION		DOUBLE VOLTAGE STAR CONNECTION		SINGLE VOLTAGE STAR-DELTA CONNECTION		DOUBLE VOLTAGE-STAR-DELTA CONNECTION			
LOW VOLTAGE	HIGH VOLTAGE	LOW VOLTAGE	HIGH VOLTAGE	STAR CONNECTION	DELTA CONNECTION	LOW VOLTAGE		HIGH VOLTAGE	
						STAR CONN.	DELTA CONN.	STAR CONN.	DELTA CONN.
DIRECT-ON-LINE STARTING		DIRECT-ON-LINE STARTING		WYE-DELTA STARTING		WYE-DELTA STARTING			

SINGLE VOLTAGE PART – WINDING CONNECTION		DOUBLE VOLTAGE PART WINDING CONNECTION			DOUBLE VOLTAGE-STAR-DELTA AND PART WINDING (at LOW VOLTAGE) CONNECTION				
PART WINDING CONNECTION	RUN	LOW VOLTAGE		HIGH VOLTAGE	LOW VOLTAGE			HIGH VOLTAGE	
		STARTING	RUN		PART-WINDING STARTING	STAR-DELTA STARTING	RUN	STAR-DELTA STARTING	RUN
PART-WINDING STARTING		LOW VOLTAGE PART-WINDING STARTING HIGH VOLTAGE DIRECT-ON-LINE STARTING			LOW VOLTAGE PART-WINDING/STAR-DELTA STARTING HIGH VOLTAGE DIRECT-ON-LINE STARTING				

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