

HICO 3 PHASE INDUCTION MOTOR	PERFORMANCE DATASHEET	ISSUED	01/15/2026
		MODEL	25HP 6P

NAMEPLATE INFORMATION										
OUTPUT		RPM	VOLTS	Hz	FRAME SIZE	ENCLOSURE TYPE	S.F.	INS. CALSS	RATING	AMB. TEMP.
HP	KW									
25	18.5	1180	230/460	60	324T	TEFC	1.25	F	CONT.	40°C
TEMP. RISE	NEMA DESIGN	KVA CODE	Class/Division Hazardous Location							
B	B	G	Class I, Division 2, Group B, C & D							

TYPICAL PERFORMANCE DATA						
EFFICIENCY (%)				POWER FACTOR (%)		
FULL LOAD		3/4 LOAD	1/2 LOAD	FULL LOAD	3/4 LOAD	1/2 LOAD
MIN.	NOM.					
91.7	93	93.5	93.3	81.5	78.1	69.5

CURRENT					
FULL LOAD AMPS	3/4 LOAD AMPS	1/2 LOAD AMPS	NO LOAD AMPS	STARTING CURRENT AMPS	STARTING CURRENT % FLC
61.8/30.9	48.1/24.0	36.1/18.0	22.8/11.4	389.3/194.7	630

* Usable at 208V: 68 AMPS (FULL LOAD)

* Usable at 25HP 50Hz 380V 37.7A 970R.P.M. S.F. 1.0 EFF. 90.7% (IE2)

TORQUE				ALLOWABLE STARTS PER HOUR	
FULL LOAD (lb-ft)	LOCKED ROTOR % FLT	BREAK DOWN % FLT	PULL UP % FLT	COLD	HOT
111.3	195	243	170	2	1

MECHANICAL DATA					
INERTIA			SOUND PRESSURE LEVEL @ 3 ft (dB(A))	PROTECTION GRADE	WEIGHT (Lbs)
ROTOR WR ² (lb-ft ²)	NEMA LOAD WK ² (lb-ft ²)	MAX ALLOWABLE WK ² (lb-ft ²)			
11.966	324	656	70	55	526

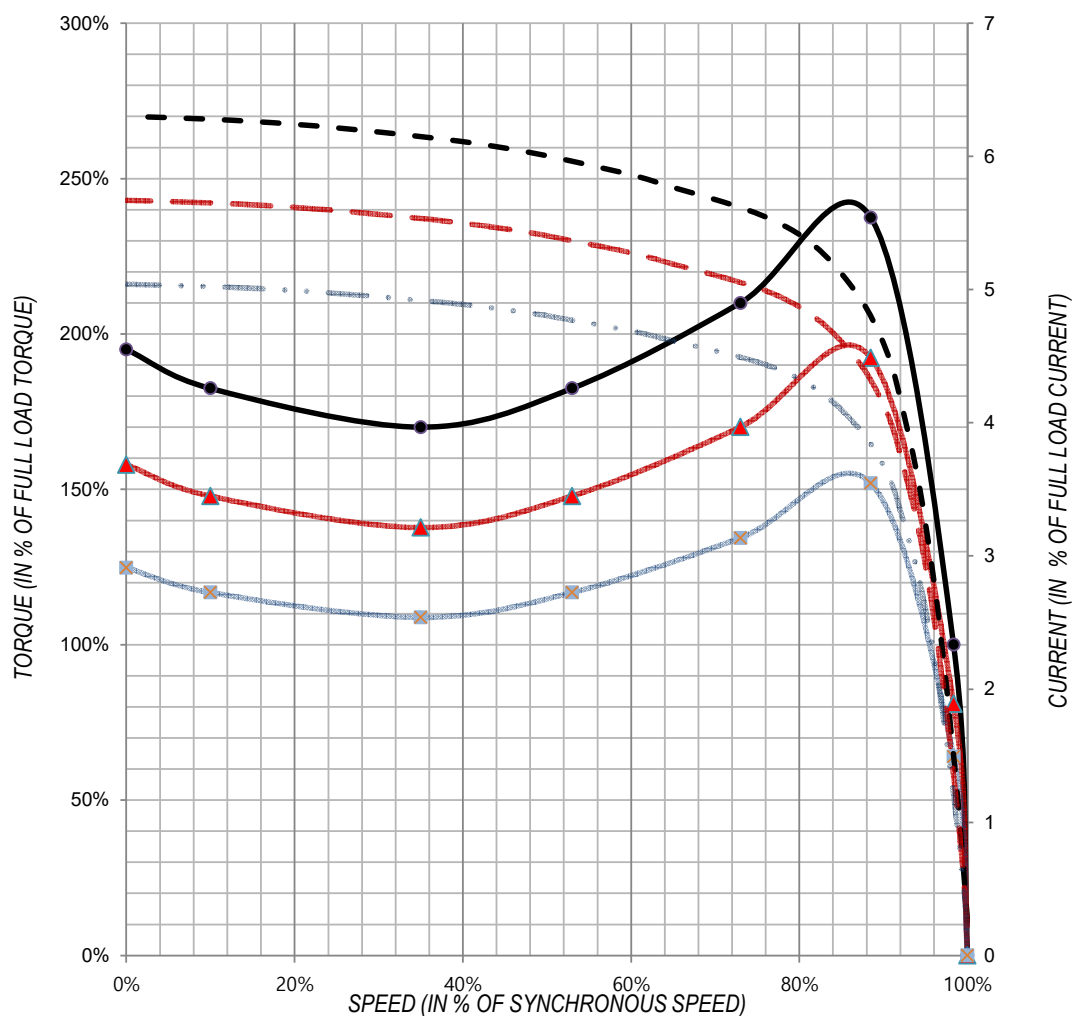
BEARING		GREASE	MOUNTING	
DE	ODE		TYPE OF CONSTRUCTION	TERMINAL BOX DESIGN
6313ZC3	6212ZC3	GREASE(MOBIL Polyrex EM)	RIGID MOUNTING	NEMA

INVERTER DUTY DATA					
TYPE	HZ	HP	RPM	TORQUE(LB-FT)	NOTE
VARIABLE TORQUE	3~60	0.0031~25	60~1200	0.278~111.3	WITH TEMP. RISE CLASS F & S.F. 1.0
CONSTANT TORQUE	6~60	2.5~25	120~1200	111.3	
CONSTANT HP	60~90	25	1200~1800	111.3~74.2	

DRAWING NO.	ES1AS180414	REVISION	2.1
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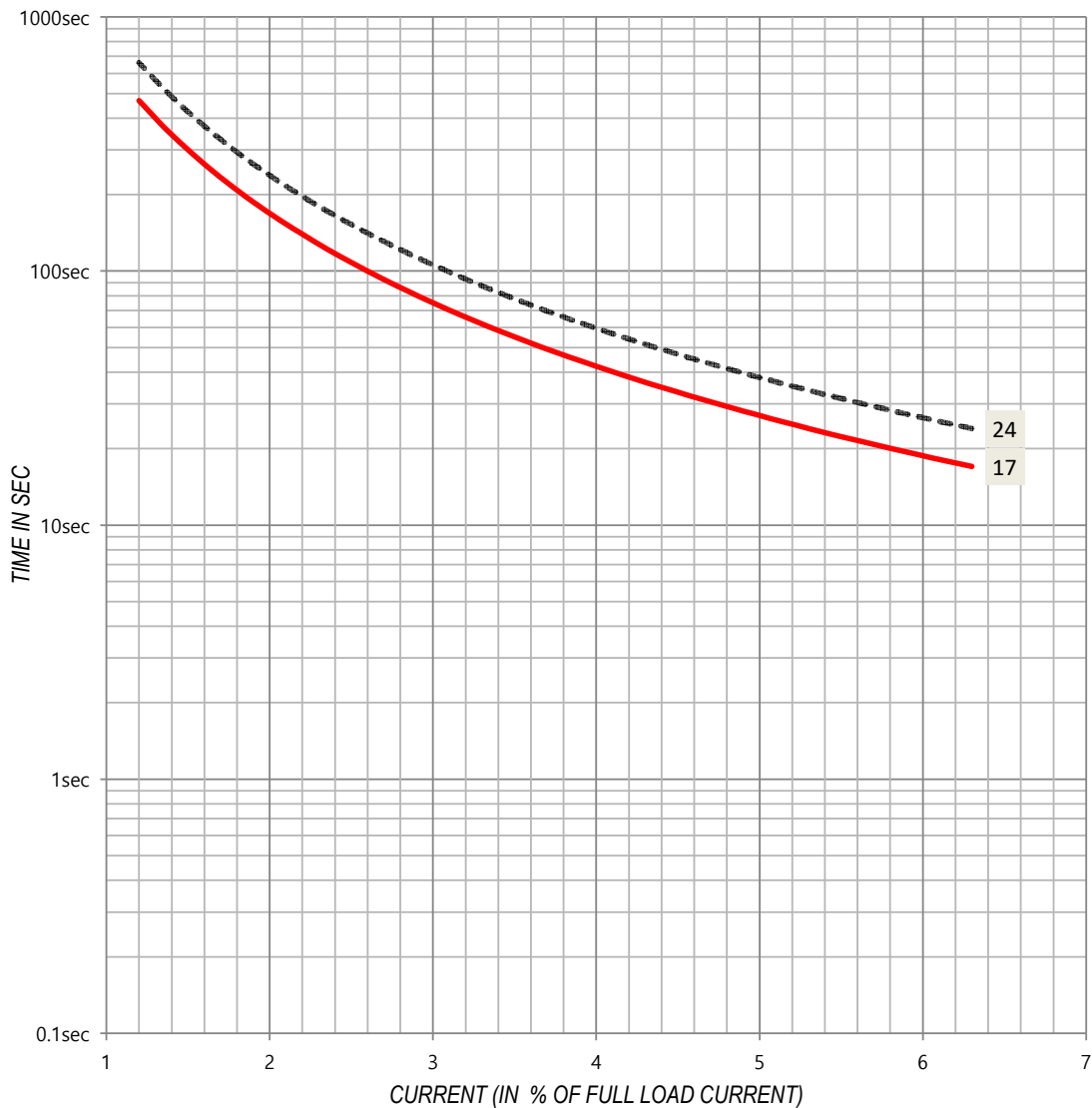
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HICO 3 PHASE INDUCTION MOTOR	SPEED - TORQUE & CURRENT CURVE			Curve No.	
				1ST	
OUTPUT	25	HP	POLES	6	P
VOLTAGE	230/460	V	FREQUENCY	60	Hz
FULL LOAD TORQUE	111.3	lb-ft	FULL LOAD CURRENT	61.8/30.9	A
LOCKED ROTOR TORQUE	195	%	LOCKED-ROTOR CURRENT	630	%
BREAKDOWN TORQUE	243	%	SPEED (at FULL LOAD)	1180	RPM
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	11.966	lb-ft ²



NOTE		A : SPEED-TORQUE CURVE AT	100% RATED VOLTAGE
		B : SPEED-TORQUE CURVE AT	90% RATED VOLTAGE
		C : SPEED-TORQUE CURVE AT	80% RATED VOLTAGE
		D : SPEED-CURRENT CURVE AT	100% RATED VOLTAGE
		E : SPEED-CURRENT CURVE AT	90% RATED VOLTAGE
		F : SPEED-CURRENT CURVE AT	80% RATED VOLTAGE

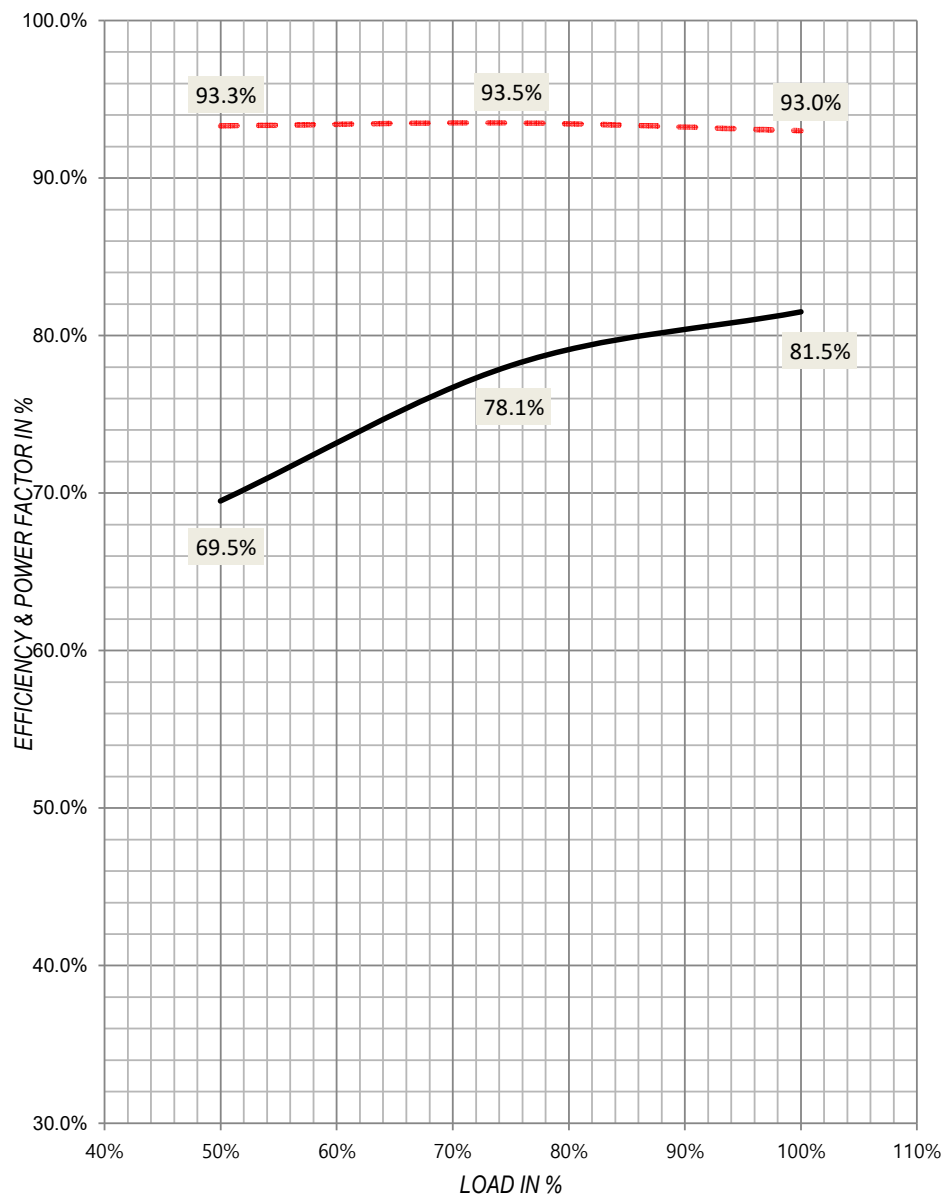
HICO 3 PHASE INDUCTION MOTOR			THERMAL LIMIT & TIME - CURRENT CURVE		Curve No.	
					1TL	
OUTPUT	25	HP	POLES	6	P	
VOLTAGE	230/460	V	FREQUENCY	60	Hz	
FULL LOAD TORQUE	111.3	lb-ft	FULL LOAD CURRENT	61.8/30.9	A	
LOCKED ROTOR TORQUE	195	%	LOCKED-ROTOR CURRENT	630	%	
BREAKDOWN TORQUE	243	%	SPEED (at FULL LOAD)	1180	RPM	
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	11.966	lb-ft ²	



NOTE		
—	A :	THERMAL LIMIT CURVE AT HOT CONDITION
---	B :	THERMAL LIMIT CURVE AT COLD CONDITION
- - -	C :	※TIME-CURRENT CURVES(C,D,E) NEED BELOW DATA TO BE DRAWN
- - - - -	D :	* LOAD GD2 AT MOTOR SHAFT
- - - - -	E :	* SPEED-TORQUE CURVE OF LOAD

HICO 3 PHASE INDUCTION MOTOR	LOAD - POWER FACTOR & EFFICIENCY CURVE				Curve No.
					1PE

OUTPUT	25	HP	POLES	6	P
VOLTAGE	230/460	V	FREQUENCY	60	Hz
FULL LOAD TORQUE	111.3	lb-ft	FULL LOAD CURRENT	61.8/30.9	A
LOCKED ROTOR TORQUE	195	%	LOCKED-ROTOR CURRENT	630	%
BREAKDOWN TORQUE	243	%	SPEED (at FULL LOAD)	1180	RPM
GD ² of LOAD :	-	lb-ft ²	GD ² of MOTOR	11.966	lb-ft ²



NOTE

- A : LOAD - POWER FACTOR CURVE
- - - B : LOAD - EFFICIENCY CURVE

HICO

3 PHASE INDUCTION MOTOR

CONNECTION DIAGRAM

ISSUED

12/01/2024

DOUBLE VOLTAGE DELTA CONNECTION		DOUBLE VOLTAGE STAR CONNECTION		SINGLE VOLTAGE STAR-DELTA CONNECTION		DOUBLE VOLTAGE-STAR-DELTA CONNECTION			
LOW VOLTAGE	HIGH VOLTAGE	LOW VOLTAGE	HIGH VOLTAGE	STAR CONNECTION	DELTA CONNECTION	LOW VOLTAGE		HIGH VOLTAGE	
						STAR CONN.	DELTA CONN.	STAR CONN.	DELTA CONN.
DIRECT-ON-LINE STARTING		DIRECT-ON-LINE STARTING		WYE-DELTA STARTING		WYE-DELTA STARTING			

SINGLE VOLTAGE PART- WINDING CONNECTION		DOUBLE VOLTAGE PART WINDING CONNECTION			DOUBLE VOLTAGE-STAR-DELTA AND PART WINDING (at LOW VOLTAGE) CONNECTION				
PART WINDING CONNECTION	RUN	LOW VOLTAGE		HIGH VOLTAGE	LOW VOLTAGE			HIGH VOLTAGE	
		STARTING	RUN		PART-WINDING STARTING	STAR-DELTA STARTING	RUN	STAR-DELTA STARTING	RUN
PART-WINDING STARTING		LOW VOLTAGE PART-WINDING STARTING HIGH VOLTAGE DIRECT-ON-LINE STARTING			LOW VOLTAGE PART-WINDING/STAR-DELTA STARTING HIGH VOLTAGE DIRECT-ON-LINE STARTING				

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